



PION Twiggly TG[®] – infrared heaters

User Manual

Model types:

TG P04 – 400 W / TG P06 – 600 W / TG P08 – 800 W / TG P10 – 1000 W



Lower
weight



Smaller
dimension



More
heat



Made in
Czech Republic

Dear Customer,

Infraline, s.r.o. would like to thank you for the trust you have put in our company by purchasing the PION Twiggy TG® infra-red heater.

We firmly believe that you will be satisfied with its thermal comfort, convenience and low cost of use.

Please take a few minutes to review this manual, which will provide you with the necessary information about placing and using your new heater.

Heating by means of infra-red radiation is highly effective and reasonably economical. It is currently considered to be the most effective type of heating. Heat transfer by means of infra-red rays causes that 93% of the radiated heat is absorbed by the floor, walls and objects in the room, which then warm up the surrounding air.

Install the infrared heaters Twiggy TG® on the ceiling or on the wall. The heating side of the panel heats up to 180 °C, evenly radiating heat rays and heating up the surrounding surfaces which then use the accumulated heat to warm up the air.

This heating method has many advantages over the other types, such as increased area for heat transfer, occurrence of rotating columns of dust limited to a minimum, generally slower cooling of the room, minimum heating of air under the ceiling or significantly reduced drying of air. All these features in turn contribute to the conservation of electricity, thus ranking infra-red heating among the most convenient and at the same time energy efficient methods of modern heating.



Before using the infrared heater for the first time, please make sure you have read this user manual thoroughly; and once finished, keep the brochure handy for possible future consultation, as long as you continue using the unit.

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SAFETY INSTRUCTIONS



When in operation, the heating side of the panel reaches a temperature of 180 °C. Avoid touching the surface of the heater not only when in the „on“ mode, but also several minutes after switching off. Risk of burn injury!

Operational safety

- Do not use the heaters for other than the stated purposes of heating.
- Do not interfere with the structural design of the heaters! Making any structural modifications will void the warranty.
- Install the heaters in accordance with the installation and wiring instructions.
- The heaters are designed to heat residential and utility rooms, except for areas where there is a risk of explosion.
- The heaters can be used in wet areas, but may not be in direct contact with water.
- Do not sink the heaters in water or other liquids; this would cause damage to the heaters.
- The power cable may not be in contact with the hot surface of the heater!
- Do not hang any other objects on the fixed heater and do not cover its surface.
- Heater repairs must be performed by qualified personnel of an authorized service centre.
- Only original spare parts can be used to repair the heaters.
- Do not touch the heating side; this reduces heating efficiency.

Wiring instructions

- Connect the heaters to a 230V AC power source only.
- Heater connection to the mains should only be done using a dedicated cable.
- In the case of fixed installation with thermostats, entrust the electrical connection to a professional company.
- Faulty connection of the device will void the warranty!



- **The heater must not be used, if the glass is damaged!**
- **Mount the IR panel in accordance with the minimum space and size requirements** (see page 6, 7).
- **Prevent children from operating and touching the heaters!**
- **This heater is not intended for use by persons whose reduced physical, sensory or mental capabilities or lack of experience and knowledge prevent them from safe use of the heater unless supervised or instructed on its use by a person responsible for their safety.**

TECHNICAL DATA

Model TWIGGY	Nominal Output (W)	Voltage (V)	Rate of Current (A)	Dimensions (mm)	Weight (kg)	IP Code	Heated area* (m ²)
TG P04	400	230	1,7	930 x 130 x 10	2,5	IP54	6,5
TG P06	600	230	2,6	930 x 190 x 10	3,4	IP54	10,0
TG P08	800	230	3,5	930 x 240 x 10	4,4	IP54	13,0
TG P10	1000	230	4,3	930 x 305 x 10	5,5	IP54	16,5

* indicative only

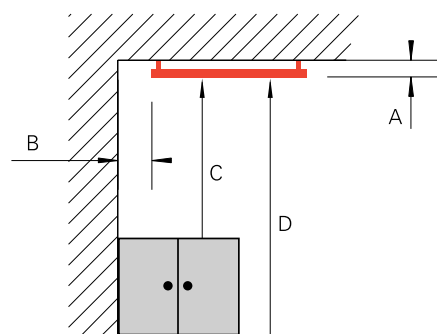
CONTENT OF THE PRODUCT PACKAGE

- Twiggy TG® infrared heating unit
- Installation kit ceiling or wall
- User manual + Certificate of Warranty



MINIMUM INSTALLATION DISTANCES

CEILING MOUNTING



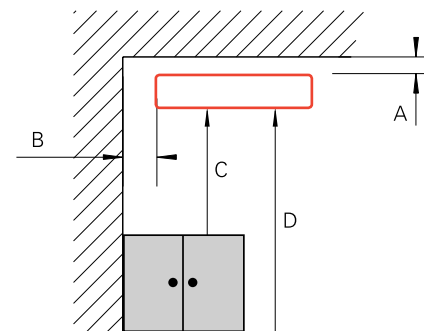
	Min. distance
(A) Minimum ceiling mounting distance	100 mm
(B) Distance from the walls	50 mm
(C) Distance from other objects	500 mm
(D) Distance from the floor TG P04	2200 mm
(D) Distance from the floor TG P06	2200 mm
(D) Distance from the floor TG P08	2300 mm
(D) Distance from the floor TG P10	2300 mm



Keep the minimal installation distances (A, B, C, D). Mounting set designed for ceiling mounting ensures safe installation of the IR panel on wooden, concrete or metal ceilings. When installing on plasterboard ceilings, it is necessary to use specific dowels for plasterboard (not included). The thermal resistance of the material of the ceiling must be at least 80 °C.

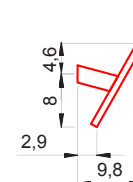
MINIMUM INSTALLATION DISTANCES

WALL MOUNTING

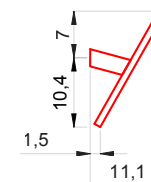


	Min. vzdálenost
(A) Minimální montážní vzdálenost	80 mm
(B) Vzdálenost od stěny	50 mm
(C) Vzdálenost od jiných objektů	500 mm
(D) Vzdálenost od podlahy TG P04	1800 mm
(D) Vzdálenost od podlahy TG P06	1800 mm
(D) Vzdálenost od podlahy TG P08	1800 mm
(D) Vzdálenost od podlahy TG P10	1800 mm

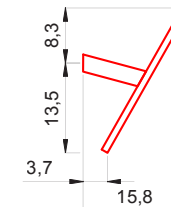
Rozměry (mm)



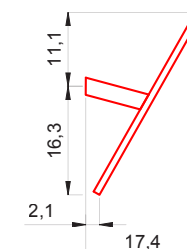
TG P04



TG P06



TG P08



TG P10



Keep the minimal installation distances (A, B, C, D). Mounting set designed for wall mounting ensures safe installation of the IR panel on walls made of wood, bricks or blocks. When installing on plasterboard walls, it is necessary to use specific dowels for plasterboard (not included). The thermal resistance of the material of the wall must be at least 80 °C.

MOUNTING INSTRUCTIONS



The length of cables of the panel is 500 mm, it's necessary to choose position of the wiring box in view of this fact.

PLASTERBOARD CEILING MOUNTING:

If the plasterboard is wet (i.e. humidity greater than 60%), it is necessary to dry it gradually during the first week of heating. If the IR panel is started at full power (i.e. to increase the room temperature to 22 °C), it would quickly dry the wet plasterboard and this could crack in the area near the panel.

MANIPULATION WITH THE PANNEL



When handling the heater during installation, use clean cloth gloves. Avoid contact with the heating glass surface. Both before and after installing the panel, clean it gently (especially the heating surface) **with a perfectly clean and non-abrasive cloth soaked in alcohol-based window cleaner** (to be done only when the panel is switched off and cold!).

INSTALLATION

- Select a suitable place to mount the infrared panel on the ceiling or on the wall according to the chosen mounting kit and mark the position of the holes for anchoring brackets.
- Drill dowel holes with a drill and then place them in the holes .
- Using self-tapping screws, fasten the brackets to the prepared dowels.
- In the case of wall mounting, use the enclosed washers.
- Insert the mounting parts on the back of the panel into the holes in the brackets and secure the panel with the enclosed nuts.
- Connect the panel to electrical wiring or socket cable.



- **Before the first run, clean the heating surface with technical alcohol or another alcohol-based cleaner suitable for glass.**

WIRING INSTRUCTIONS

The electrical wires must be connected to the appliance by a qualified professional in accordance with the manufacturer's instructions in accordance with the applicable local safety regulations

- The electrical connection of the infrared panel must be provided by a cable with a corresponding electrical load.
- The electrical connection of the phase L1 and zero N conductors to the infrared panel conductors is interchangeable.
- The connection of the infrared panel to the electrical network using a thermostat must be performed according to the instructions of the thermostat manufacturer.
- Place the thermostat at a height of approx. 1.5 m from the floor. For proper operation, do not place the thermostat in a zone of direct exposure to heat rays or other heat sources, or in a draft.
- In accordance with the relevant regulations, the fixed wiring must include means for disconnection from the grid and opening of contacts at all poles.

CONNECTION INSTRUCTIONS

The electrical wires must be connected to the appliance by a qualified professional in accordance with the manufacturer's instructions in accordance with the applicable local safety regulations .

UNIT OPERATION AND MAINTENANCE

The heating unit you have purchased basically does not require any maintenance or service. There are only two tasks necessary for ensuring its continuous reliable operation over the years:

- If dusty, clean the panel gently (especially the heating surface) with a perfectly clean and non-abrasive cloth soaked in alcohol-based window cleaner (to be done only when the panel is switched off and cold!).

The infrared heater may only be used under the following conditions:

- The ambient temperature must be between -50 °C to +50 °C.
- Relative air humidity at a temperature of 25 °C must not exceed 80%.

TROUBLESHOOTING

Problem	Solution Tips
Insufficient heating performance	<ul style="list-style-type: none">• Check what the voltage is on the unit's terminal clamps, the values should read 230 V +/- 10 V when in operation.• Make sure that the thermostat is in perfect condition.• Compare the values indicated on the thermostat with the reading of your standard indoor thermometer, duly located next to the thermostat. The deviation in thermostat start-up must fall within the range of +/- 2 °C.
The unit does not heat	<ul style="list-style-type: none">• Make sure there is power in the power grid.• Check whether the power cord is intact.• Check all contacts at the unit's terminal board.• Check the power plug contact points .• See whether the thermostat is working properly.• Turn to authorized dealers for help.

STORAGE INSTRUCTIONS

The heater should be stored in its original package on such premises where temperature ranges between -50 °C and +50° C and air humidity does not exceed 80%. The heater should be safeguarded against banging, dust and moisture. The heat-emitting panel should be treated and handled with extra care; don't touch its surface, you could damage it! If dusty, clean the panel gently (especially the heating surface) with a perfectly clean and non-abrasive cloth soaked in alcohol-based window cleaner.

TERMS OF WARRANTY

- The manufacturer guarantees the heater's sound operation for a period of 5 years from the date of purchase.
- Should functional defects occur during the guarantee period as a result of some failure or shortcoming on the part of the manufacturer, then the manufacturer shall repair such an appliance free of charge or replace it in compliance with the stipulations of herein stated terms and conditions.
- The guarantee may be claimed only if an original of the shipping document with a proof of purchase is presented simultaneously.
- This warranty does not constitute a right for indemnification of damages that originated as a result of adjustments carried out on the appliance without the prior written consent of the manufacturer even if these had been made so that the product would comply with the local technical regulations and safety standards in force.

This warranty is void should any of the following occur:

- The buyer tampers with the construction design of the appliance.
- Incorrect handling and/or operating the appliance.
- Using the appliance in ways that do not comply with the relevant applicable provisions and/or the stipulations of the user manual provided by the manufacturer.
- Installing equipment whose operation is in breach of technical regulations and safety standards.
- Repairs carried out by an unauthorised service provider/s or seller/s.
- Some type of accident, a lightning strike, flood, fire as well as other adverse causes that are beyond the reasonable control of the manufacturer so that the event is considered as force majeure.
- Flaws and defects that originated in the course of transportation en route to the client (apart from times when the transportation is carried out by an authorized dealer or the manufacturer).
- The internal system within which the appliance was operated turns out to be defective.
- Operating the appliance at a higher voltage than prescribed (i.e. with a deviation of over 10% above the nominal level) and/or at environmental humidity exceeding 80% at 25°C temperatures.

CERTIFICATE OF WARRANTY

A. The appliance was accepted for repair under warranty:

Name of company: _____
 Address: _____
 Description of reported defect: _____
 Received on (date): _____ Returned on (date): _____
 Signature: _____

B. The appliance was accepted for repair under warranty:

Name of company: _____
 Address: _____
 Description of reported defect: _____
 Received on (date): _____ Returned on (date): _____
 Signature: _____

Receipt A

A. The appliance was accepted for repair under warranty:

Name of company: _____
 Address: _____
 Description of reported defect: _____
 Received on (date): _____
 Returned on (date): _____
 Signature: _____

Receipt B

B. The appliance was accepted for repair under warranty:

Name of company: _____
 Address: _____
 Description of reported defect: _____
 Received on (date): _____
 Returned on (date): _____
 Signature: _____

